## **Product Information**



### **TUNPAS H1**

#### White NSF H1-registered high-performance paste

#### **Benefits**

- Consistent pre-tensioning forces ensure reliable assembly
- Particularly suitable for easy disassembly of treated parts, even after long operation and under extreme conditions

#### **Properties**

- Adhesive and resistant to water
- Excellent corrosion protection
- Reliable wear protection
- Contains special ceramic particles
- ✓ NSF H1 registered
- ✓ ISO 21469, Kosher and Halal certified

#### Application area

✓ For lubricating and separating components that are subjected to high loads both statically and dynamically in the food and beverage industry. This includes e.g. screw connectors as well as slide guides, plain bearings and spindle drives. Facilitates assembly and dismantling work and prevents frictional corrosion. The paste is also highly adhesive and durable when exposed to water.

#### Instructions

Before filling or refilling the friction point, thoroughly clean the component and, if necessary, the lubrication point with TUNCLEAN 895 or appropriately registered products, e.g. TUNCLEAN FDB. Then apply a thin film of TUNPAS H1 to the area to be lubricated with a brush or leather cloth. If the product is to be used in the food processing industry: Only the minimum quantity technically necessary may be used. If the product is used as a corrosion-protection film for surfaces in contact with foodstuffs, it must be completely removed before the device in question is used again.

Product Description	Contents	Weight of content	Gross weight	Article Number	Packaging Unit
TUNPAS H1	0 ml	0.1 kg	0.116 kg	1101868	24 PCS



The information provided here is based on our general technical experience and knowledge related to printing. All specifications are guidelines based on product design, the specified use and mechanical and systems engineering. But the information does not represent any pledge about features or any assurance about the product's suitability for use in a particular case. The user is not released from the responsibility of testing the product.

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# **Product Information**



Technical Product Data	TUNPAS H1		
Density/conditions	1.12 g/cm <sup>3</sup> / at 20°C		
Colour spectrum	White		
Oil basis	Synthetic		
Thickener	Calcium sulfonate complex soap		
Solid lubricant	White solid lubricants		
Base oil viscosity, kinematic/conditions	220 mm <sup>2</sup> /s / at 40°C		
NLGI grade/conditions	2 / with DIN 51818		
Behaviour in the presence of water/condi-	≤ 1 bei 90°C / nach DIN 51807-1		
tions			
Corrosion rating EMCOR, dist. Water/con-	≤ 1 / nach DIN 51802, SKF Emcor-Test		
ditions			
Temperature of flow pressure blow smal-	-40 °C / in accordance with DIN 51805-2		
ler1400 mbar/conditions			
Lubricant load capacity/conditions	≥ 165 N/mm <sup>2</sup> / nach DIN 51347-2, Brugger		
Coefficient of friction (Press-Fit)/conditions	Kein Stick-Slip		
Coefficient of friction (screw test)/condi-	0.14 $\mu$ / in accordance with ISO 16047		
tions			
VKA welding load/conditions	7000 N / in accordance with DIN 51350-4, VKA test (Institute for Internal Combustion Engines)		
Four-ball test, wear mark at 1min/1000N/	≤ 0,5 mm / nach DIN 51350-3-3, VKA-Test		
conditions			
Min./max. temperature conditions	-40 to 250 °C		

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